

KBM-28® HEAVY DUTY BEVELLING MACHINES**KBM-28® & KBM-28U® Heavy Duty Portable, Self-Propelled Plate Edge**

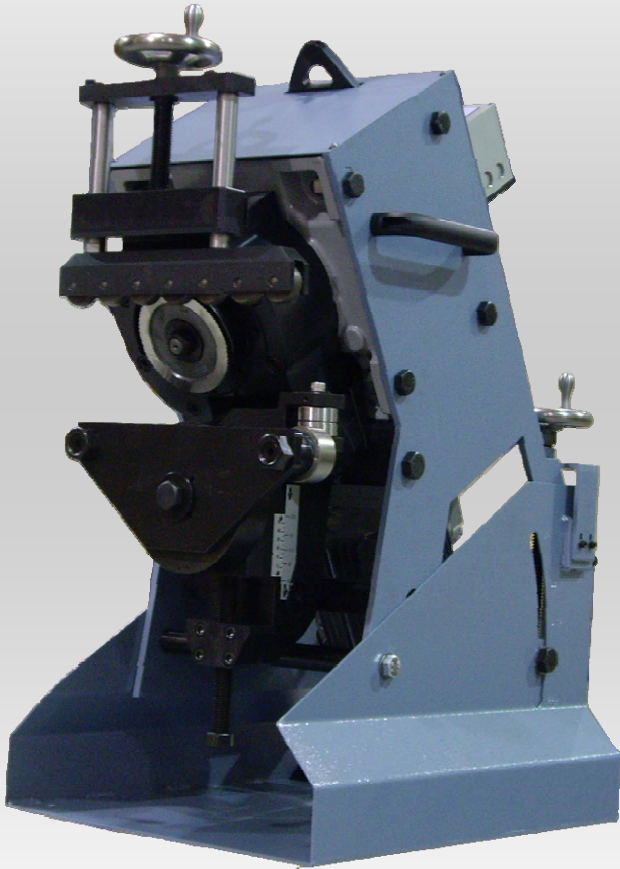
Bevellers produce clean machined bevels with **no thermal distortion** on mild steel, stainless steel and aluminum plate from 5/16" (8.0 mm) to 2" (50.0 mm) thick. The KBM-28U® bevels the underside of plate eliminating the need to flip the workpiece...**reducing time and cost**. Savings are further enhanced when both units are used in applications where both sides of the material require beveling.

Adjustable Undercarriage...For Easy Height Adjustment

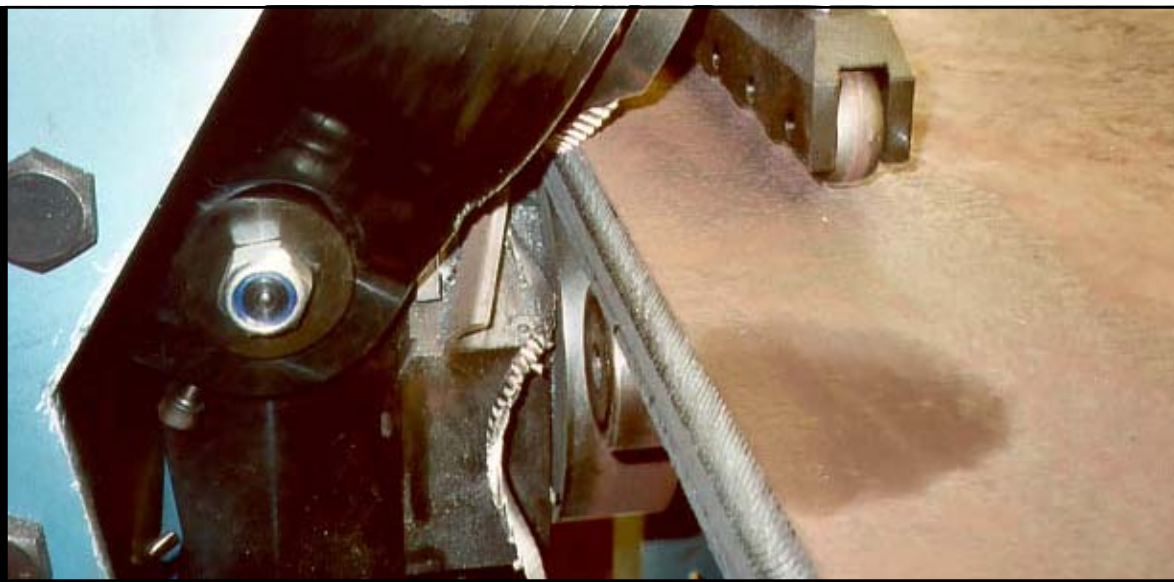
The KBM-28® units can be purchased with Gullco's exclusive adjustable height self-aligning spring-loaded caster wheel assembly for self-propelled beveling along any length of plate maintaining a uniform bevel and consistent root face. Sold separate

Angle Bevel Pins...Enable Bevel Angle Adjustment

...KBM-28® units are supplied with angle bevel pins for 22 1/2°, 30°, 37 1/2°, 45° and 55° bevels. Pins for other bevel angles are available upon request.

**KBM-28-100****KBM-28®****KBM-28U®***...for bevelling the top-side of plate**...for bevelling the under-side of plate****Operates at 6.5 feet (2 meters) per minute******WITH ADJUSTABLE BEVELLING HEAD TO PRODUCE BEVEL ANGLES 22 1/2° THROUGH 55°**

WELDING AND CUTTING AUTOMATION



KBM-28® & 28U Self-Propelled Plate Edge Beveller



KBM-28-080

HYDRAULIC ADJUSTABLE UNDERCARRIAGE

For easy height adjustment

KBM-28 units can be supplied with choice of undercarriages. Both are supplied with Gullco exclusive self-aligning caster wheel assemblies for self-propelled bevelling along the length of the plate, maintaining a uniform bevel and consistent root face. Undercarriage sold separate



KBM-28-002

Best suited for applications when frequent height adjustments are required.

Adjustable undercarriage supplied with Gullco's adjustable height self-aligning spring-loaded caster wheel assemblies for self-propelled operation. Best suited for applications where constant machine height is required.

- Maximum Bevel Width:** -1.10" (28.00 mm) at standard 30° bevel angle on material with a tensile strength of 64,000 lb/in² (45 Kg/mm²)
- Maximum Bevel Depth:** -0.95" (24.2 mm) at standard 30° bevel angle on material with a tensile strength of 64,000 lb/in² (45 Kg/mm²)
- Min. Plate Thickness:** -5/16" (8.0 mm)
- Max. Plate Thickness:** -2" (50.0 mm)
- Bevel Speed:** -78.7" (200 cm) per minute*
- Motor:** -3 HP, 3 phase, available for 230, 460 and 575V~ at 60Hz and also 380 and 400/415V~ at 50Hz supply
- Weight:** -890 lbs. (404Kg.) including undercarriage assembly
- Complies With:** -C.S.A./N.R.T.L. (File # LR 35006-6) and C.E. Regulations

KBM-28 U

The KBM-28U is perfect for bevelling the underside of the plate without need for flipping the work piece over. In combination with the KBM-28 efficiency is greatly increased when bevelling both the top and bottom of the plate.



* top speed can vary depending on bevel depth, voltage and frequency fluctuation

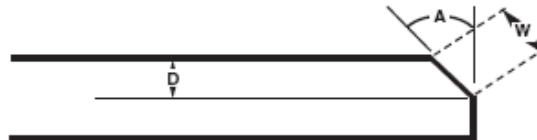
KBM-28® comes complete with the following standard equipment:

- 1- GBM-28-X1 Deep Tooth Cutter (medium cut)
- 1- Set Bevel Angle Pins for 22 1/2°, 30°, 37 1/2°, 45° and 55°
- 1- Tool Kit

Accessories available:

- **KBM-28-X1C:** Medium Tooth Cutter (smooth finish)
- **GBM-28-X1:** Deep Tooth Cutter (medium cut)
- **GBM-28-FXS:** Shallow Tooth Cutter (fine cut)
- **GBM-28** (Specify Degree Required): Angle Bevel Pins for angles other than those supplied as standard
- **GBM-28-0.5:** Cutter Shims
- **GBM-28-1.0:** Cutter Shims
- **KBM-28-080:** Hydraulic Undercarriage
- **KBM-28-002:** Adjustable Undercarriage

MAXIMUM RECOMMENDED BEVELLING CAPACITIES



| Bevel Angle | TENSILE STRENGTH | | | | | |
|-------------|---|-----------------|---|-----------------|---|-----------------|
| | 64,000 lbs/in ² (45 kg/mm ²) | | 71,000 lbs/in ² (50 kg/mm ²) | | 85,000 lbs/in ² (60 kg/mm ²) | |
| A | W | D | W | D | W | D |
| 22 1/2° | 1.10" (28 mm) | 1.02" (26 mm) | 1.02" (26 mm) | 0.95" (24 mm) | 0.91" (23 mm) | 0.84" (21.2 mm) |
| 30° | 1.10" (28 mm) | 0.98" (25 mm) | 0.98" (25 mm) | 0.85" (21.7 mm) | 0.89" (22.5 mm) | 0.77" (19.5 mm) |
| 37 1/2° | 1.06" (27 mm) | .084" (24.2mm) | 0.98" (25 mm) | 0.78" (19.8 mm) | 0.83" (21 mm) | 0.66" (17.7 mm) |
| 45° | 1.02" (26 mm) | .072" (18.4mm) | 0.94" (24 mm) | 0.67" (17 mm) | 0.83" (21 mm) | 0.58" (14.8 mm) |
| 55° | 0.98" (25 mm) | .056" (14.3 mm) | 0.91" (23 mm) | 0.52" (13.2 mm) | 0.83" (21 mm) | 0.47" (12 mm) |

GULLCO



KBM-28-100
KBM-28-080

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GULLCO INTERNATIONAL LIMITED – CANADA
Phone: 905-953-4140 Fax: 905-953-4138

e-mail: sales@gullco.com

GULLCO INTERNATIONAL INC. – U.S.A.
Phone: 440-439-8333 Fax: 440-439-3634

e-mail: ussales@gullco.com

GULLCO INTERNATIONAL [U.K.] LIMITED - EUROPE
Phone: +44 1257-253579 Fax: +44 1257-254629

e-mail: sales@gullco.co.uk

GULLCO INTERNATIONAL PTY LIMITED - AUSTRALIA
Phone: 61 (0) 7 5439-0701 Fax: 61 (0) 7 5439-0704

e-mail: ausales@gullco.com

GULLCO INTERNATIONAL LIMITED – INDIA
Phone: 91-20-65260382 Fax: 91-20-26836656

e-mail: india.lo@gullco.com

GULLCO INTERNATIONAL SHANGHAI LIMITED - CHINA
Phone: +8621-50460341 Fax: +8621-50463554

e-mail: gsuntech@sh163.net